

JD EDWARDS ENTERPRISEONE BLEND MANAGEMENT



KEY FEATURES

- Blend Operations
 - Base operations and configured operations
 - Operations, work orders, schedules and jobs
 - Dependency
- Vessel Management
 - Vessels
 - Vessel operations
 - Virtual barrel tanks
 - Gains and losses
- Lot Management
 - Lot child entity attributes
 - Summary attributes
 - Lot blending
 - Operation trace and track
- Product Specifications
 - EUR profile
 - Product specs
 - Validations and protocols
 - Planning data

Increasing global competition, mergers and acquisitions, and technical innovations in the food and beverage industry are forcing producers to seek fully integrated business automation solutions based on ERP systems to help improve operational effectiveness and efficiency. These producers are looking for increased visibility, repeatable processes and quality control.

The Issue: Your blended product business is growing in complexity

Over the years your business has created many award-winning beverages made from blended components. As you've become more successful, the complexity of lot management, vessel operations, product specifications, and operational tracking and traceability has likewise increased. Many of your products also have unique lots and are sold in a heavily regulated market with a myriad of local, national, and international standards promulgated by a seemingly endless parade of different public and private organizations, some of which can impart legal regulations not just on the final product but on various steps prior to final packaging. Your blended products must have end-to-end traceability that includes the tracking of solid details from all aspects of your blending operations.

Today, your firm might be using basic desktop applications like a spreadsheet or perhaps an industry-specific software package but you need integration into your accounting system, human resources database and distribution system. Since product blending is, by its very nature "ad-hoc", standard MRP or ERP process manufacturing applications do not meet your needs for today nor will these software packages support your future path for growth across multiple continents.

The Solution: Food and beverage operational software integrated in ERP

Oracle's JD Edwards EnterpriseOne Blend Management provides you with an integrated, web-based solution to manage all aspects of your blended product in association with robust, one-database, ERP software. With JD Edwards EnterpriseOne Blend Management, you can integrate all aspects of your food and beverage production across your small or large, local or global organization to encompass your needs for purchase orders, sales orders, accounts payable, accounts receivable, and a financial general ledger with a common address book and item master.

Blend management of many products

Even though JD Edwards EnterpriseOne Blend Management has its roots in the global wine industry, the module is applicable in any business operation that involves

blended liquids for human consumption including:

- Juice
- Distilled spirits
- Powders or aggregates

Solve a plethora of problems

Your products will have unique values for each production method. With JD Edwards EnterpriseOne Blend Management, you can identify weighted averages, maximum and minimum values for each component of the blend. Blends managed with JD Edwards EnterpriseOne Blend Management can also track component lots for different products. For example, consider these questions:

- What products contain Grower ABC's grapes?
- Product 123 is made up of which block's berries?
- What product lots has additive 345 gone into?

Your operation may also require answers to complex, yet typical, scenarios for production. For example, with JD Edwards EnterpriseOne Blend Management you can accumulate and apply the attributes of individual barrels to a final product configuration. Consider a group of 5 American oak barrels and 15 French oak barrels that result in a style of 75 percent French oak and 25 percent American oak.

Likewise, operational monitoring goes well beyond product management. You can configure multiple operations to be performed on your product during its creation and storage, check individual status flags and data fields for each specific step, and track the affects of individual, actual value, attributes. For example, the operational affect of the attribute "material type" can be tracked to each resulting lot of juice produced at your facility.

Feature/Function Highlights

- **Maintain key lot attributes:** Lot attributes are recalculated whenever an activity is performed against a blend lot. In addition, because work can be scheduled into the future, any change to any of these lot attributes on the current lot is pushed forward to all associated activities in the future. Lot attributes include:
 - Source **composition** (harvest, variety and appellation, expressed in percentages)
 - **Quality** results
 - Cumulative **additives** (expressed in parts per million)
 - Component **costs**
 - End use reservation (intended use of the material)
- **Define and manage blend activities:** The ability to define an overall blend process with configured operation types gives producers control and visibility.

Each configured operation drives display and validation of entered data and defines the costing, accounting and reporting methods. Types of operations include:

- Simple movements – single from vessel, single to vessel
- Complex movements – multiple vessels on either from or to side
- Additions of non bulk material
- In-place operations – such as stirring, temperature control
- Receipt and shipment – Weigh tag, bill of lading and bottling. These create entries into and out of ERP inventory.
- **Manage vessels:** Provides the ability to view the current blend lot attributes in a vessel, as well as planned lots from future operations, and a history of lots from completed operations.
- **Instruct work activities (operations):** Provides ability to define any process, or group of processes that have measurable inputs and outputs. Operations may have related equipment, consumables, staff allocation and instructions on how to perform the operation. Each operation creates a blend lot as an output, even if scheduled into the future after other work activities. The system recalculates the chain of operations and lot attributes if the user updates a previous operation.
- **Manage volumes of spirit:** Supports both temperature and percent alcohol parameters.
- **Simulate trial blends:** Allows producers to assess blend lot attributes without instructing work. This application includes a goal-seeking function, where the user can have the system calculate the quantity of a specified blend lot to add to a trial blend to reach a specified attribute value.

Solution Integration

- JD Edwards EnterpriseOne Food and Beverage Producers
 - Grower Management module
 - Grower Pricing and Payments module
- JD Edwards EnterpriseOne Financial Management
 - Accounts Payable module
 - Accounts Receivable module
- JD Edwards EnterpriseOne Sales Order Management

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